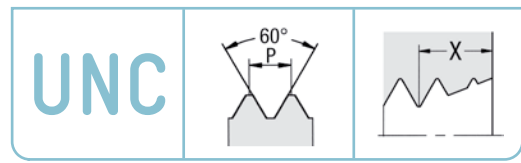
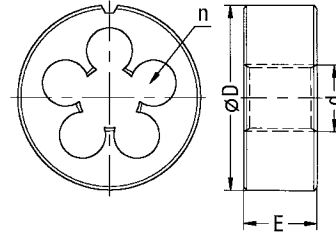


Precision thread cutting dies
DIN EN 22568
 Unified national coarse thread
 ASME B1.1



Form "A" Adjustable
 Split Dies Available Upon
 Request.

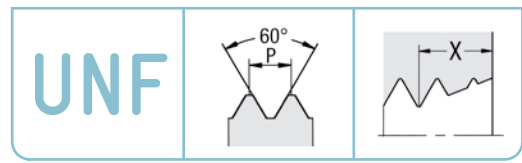


ORDER-CODE → RU →					1	2	3	4	5
d ↓	Ø d mm	P Gg/1" tpi	Ø D x E mm	n	HSS Tol. 2A x = 1.75 · P 	Schäl HSS Tol. 2A spiral entry x = 1.75 · P 	LH HSS Tol. 2A links left hand spiral entry x = 1.75 · P 	3A HSS Tol. 3A spiral entry No. 5 and above x = 1.75 · P 	VA HSSE Tol. 2A spiral entry, lapped, nitrided No. 5 and above x = 2 · P 
					Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.
UNC Nr. 1	1,85	64	16 x 5	3	103171				
UNC Nr. 2	2,18	56	16 x 5	4	103183				104565
UNC Nr. 3	2,52	48	16 x 5	4	103185				
UNC Nr. 4	2,85	40	16 x 5	4	103187			103196	104568
UNC Nr. 5	3,18	40	20 x 5	4	103200	105474		141095	104570
UNC Nr. 6	3,51	32	20 x 7	4	103202	105476		103206	104572
UNC Nr. 8	4,17	32	20 x 7	4	103210	105478		103213	104576
UNC Nr. 10	4,83	24	20 x 7	4	103174	105468	105469		104563
UNC Nr. 12	5,49	24	20 x 7	4	103177	105470			104564
UNC 1/4"	6,35	20	20 x 7	4	103229	105491	105492	103233	104583 *
UNC 5/16"	7,94	18	25 x 9	4	103247	105499	105500	103250	104588 *
UNC 3/8"	9,53	16	30 x 11	4	103240	105497	105498	103244	104586
UNC 7/16"	11,11	14	30 x 11	4	103255	105504	105505	103258	104590 *
UNC 1/2"	12,70	13	38 x 14	4	103226	105488	105489	103227	104581 *
UNC 9/16"	14,29	12	38 x 14	4	103262	105509	105510		104592 *
UNC 5/8"	15,88	11	45 x 18	4	103252	105502	105503		104589 *
UNC 3/4"	19,05	10	45 x 18	5	103237	105495	105496		104585
UNC 7/8"	22,23	9	55 x 22	5	103260	105506	105507		104591 **
UNC 1"	25,40	8	55 x 22	5	103216	105480	105481		104577 **
UNC 1 1/8"	28,58	7	65 x 25	5	103223	105484			
UNC 1 1/4"	31,75	7	65 x 25	6	103221	105483	141108		
UNC 1 3/8"	34,93	6	65 x 25	6		105487			
UNC 1 1/2"	38,10	6	75 x 30	6	103219	105482			
UNC 1 3/4"	44,45	5	90 x 36	6		105485			
UNC 2"	50,80	4 1/2	90 x 36	7		105494			

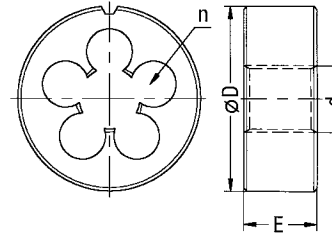
For lapped threads 20% extra charge
 Prices for other sizes available upon request

- * with 5 chip holes
- ** with 6 chip holes

Precision thread cutting dies
DIN EN 22568
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Form "A" Adjustable
 Split Dies Available Upon
 Request.



ORDER-CODE → RU →					1	2	3	4	5
d ↓	Ø d mm	P Gg/1" tpi	Ø D x E mm	n	HSS Tol. 2A	HSS Tol. 2A spiral entry	HSS Tol. 2A links left hand spiral entry	HSS Tol. 3A spiral entry No. 5 and above	HSSE Tol. 2A spiral entry, lapped, nitrided No. 5 and above
					x = 1.75 · P 	x = 1.75 · P 	x = 1.75 · P 	x = 1.75 · P 	x = 2 · P
					Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.	Art.-Nr.
UNF Nr. 0	1,52	80	16 x 5	3	103266				
UNF Nr. 1	1,85	72	16 x 5	3	103268				
UNF Nr. 2	2,18	64	16 x 5	4	103279				
UNF Nr. 3	2,52	56	16 x 5	4	103282				
UNF Nr. 4	2,85	48	16 x 5	4	103284			103287	104603
UNF Nr. 5	3,18	44	20 x 5	4	103289	105519		103290	104605
UNF Nr. 6	3,51	40	20 x 5	4	103293	105521		103296	104607
UNF Nr. 8	4,17	36	20 x 7	4	103297	105522		108406	104609
UNF Nr. 10	4,83	32	20 x 7	4	103269	105512	105513	103272	104595
UNF Nr. 12	5,49	28	20 x 7	4	103276	105514		108742	104600
UNF 1/4"	6,35	28	20 x 7	4	103317	105531	105532	103320	104618
UNF 5/16"	7,94	24	25 x 9	4	103342	105538	105539	103348	104628
UNF 3/8"	9,53	24	30 x 11	4	103332	105535	105536	103336	104624 *
UNF 7/16"	11,11	20	30 x 11	5	103359	105542	105543	103366	104634
UNF 1/2"	12,70	20	38 x 10	5	103310	105529	105530	103313	104614
UNF 9/16"	14,29	18	38 x 10	5	103375	105545	105546	103377	104639
UNF 5/8"	15,88	18	45 x 14	5	103351	105540	105541	103357	104631
UNF 3/4"	19,05	16	45 x 14	6	103325	105533	105534	103330	104621
UNF 7/8"	22,23	14	55 x 16	5	103370	105544	108656	103373	104636
UNF 1"	25,40	12	55 x 16	6	103299	105523	105524		
UNF 1 1/8"	28,58	12	65 x 18	6	103308	105527			
UNF 1 1/4"	31,75	12	65 x 18	7	103306	105526	108652		
UNF 1 3/8"	34,93	12	65 x 18	8	103309	105528			
UNF 1 1/2"	38,10	12	75 x 20	7	103302	105525			

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